



Model: TM 100 Wrenches

Serial #: N/A

Nov. 12, 2025

Product Bulletin # TM-036 Rev 1

TM100 Clamp Cylinder Bushing Upgrade

An improved TM100 clamp cylinder assembly with improved reliability has been released.

The new TM100 clamp cylinder assembly includes:

- Improved bushings, made of high strength bronze
- Improved pin, made of high strength stainless steel, and
- Clamp Cylinder Rod with larger through-hole for clearance with die-holder retention bolt.

The previous cylinder, pins, and bushings have been obsoleted, they are no longer available.

Contact parts.sales@canrig.com to order the latest TM100 clamp cylinders, pins and spare bushings.

Affected Units

All Canrig Torq-Matic™ Wrenches model TM100.

Description	Qty.	Canrig P/N: Old Obsolete	Canrig P/N: New
CYL, HYD, BORE 6, ROD 4, STRK 4.625	1	H13911, H16106	H13862-3
BUSHING, 2.5 OD X 2.25 ID X 3.5 LG	2 per cylinder	M16561	M17575
PIN, JAW CYLINDER, TM-80/100 TORQUE	1 per cylinder	161100398	DT32948

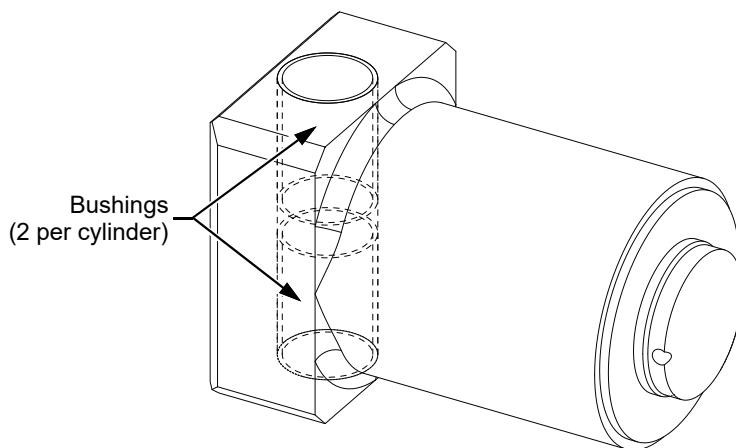


Figure 1: Clamp cylinder bushings