



Model: See Affected Units

Serial #: N/A

Dec. 15, 2025

Product Bulletin # **TDS-272** Rev 1

Alert



Stop Foot Tab Inspection

The Stop Foot tabs on Canrig 500 Ton Top Drives must be inspected to verify they are in good condition to continue service. Damaged and/or bent Stop Foot tabs can result in a dropped object.

Affected Units

All Canrig Top Drives model C500 (formerly 1250AC)

Recommendation

At the next available opportunity, before January 31, 2026, inspect the Stop Foot (DT11487) located on the Back Up Wrench for any bending on the tabs. A straight edge can be used against the external face to check for straightness of the tabs. Ensure proper safety securement is installed. See Figure 1 and Figure 2 on page 2.

The Stop Foot can be checked while assembled to the Top Drive.

If there is bending, replace the Stop Foot (DT11487) with Revision E of DT11487 and reinstall safety securement.

Contact Canrig Part Sales parts.sales@canrig.com to order the new part.



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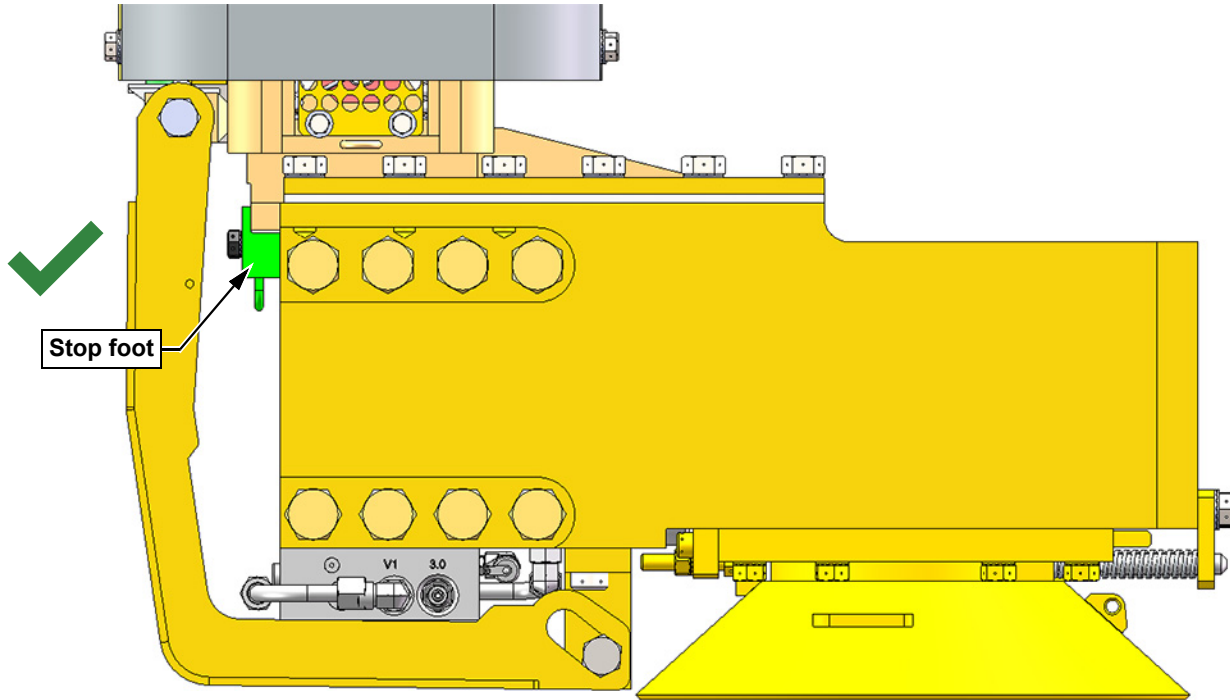


Figure 1: Stop Foot in acceptable condition

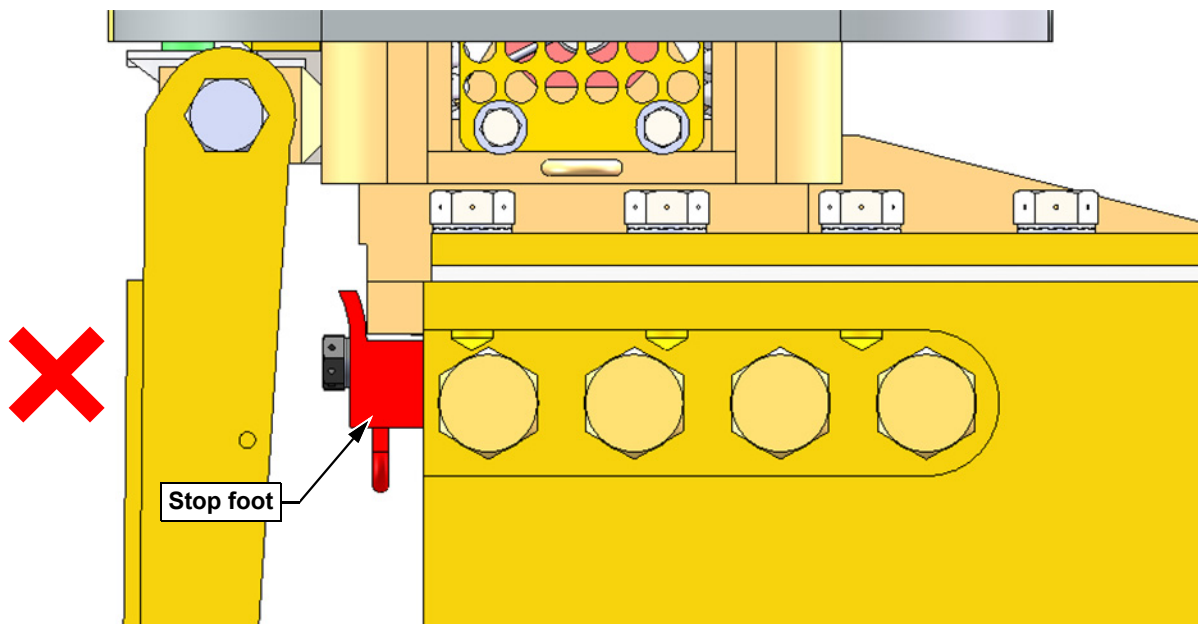


Figure 2: Stop Foot in unacceptable condition